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SEP 27 2016

151248

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N900040100

Stop *NS2*

10

10

Reference: DRAB GREEN

Run Start *NR1*

Stop *NR2*

**Insp.
Stamp**

195

0.00

8 1 2 16 09 20

200

0.00

801609-07.

0.00

210

0.00

x8 d 22 16/09/27

Work Order ID 151248

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Item ID: D3401-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tow Cap Assembly
Start Date: 9/16/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 9/16/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference: DRAB GREEN

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
220									
QC	Memo	0.00						SEP 2 9 2016	
Quality Control									

**DAS
21
9-89**

SEP 2 8 2016

Picklist Print

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Work Order ID: 151248

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Parent Item: D3401-041

D3401-041

Parent Item Name: Tow Cap Assembly

Start Date: 9/16/2016

Required Date: 9/16/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A05.09.01New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3401-041		Manufactured	No				Each	10.0000		10			

D3401-041

Tow Cap Assembly

Location

Loc Qty

Loc Code

FP001

10

138950

4

142465

2

147909

4

NAS1330C3KB116

Purchased

No

Each

94.0000

32

NAS1330C3KB116

Rivnut

Location

Loc Qty

Loc Code

FP001

94

103337

2

M129913

4

M132825

9

M134509

9

M135127

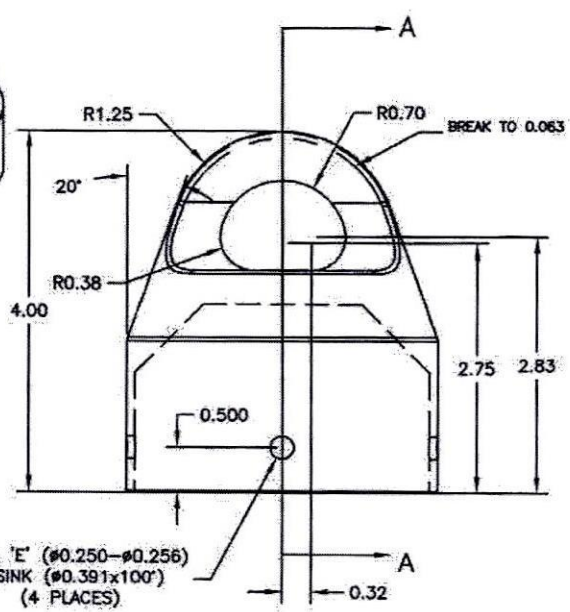
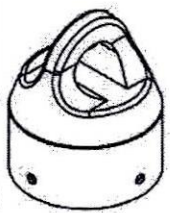
30

M135470

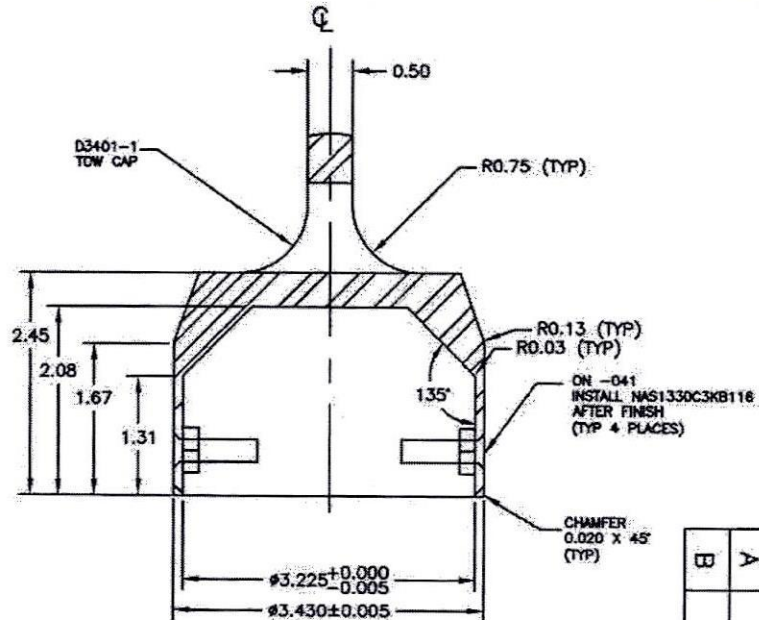
40

W 06-09-29
EO - 8-21/0 151248
2-490 149749
Jel 16/09/20

x5
x27



D3401-1 TOW CAP



D3401-1/-041 TOW CAP

D3401-1 TOW CAP

- 1) MATERIAL: MAKE FROM ALUMINUM 6061-T6 $\phi 3.500$ ROUND BAR PER QQ-A-225/8 OR AMS-QQ-A-200/8 (REF. DART SPEC M6061T6R3.5000)
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

D3401-041 TOW CAP

- 1) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3

D3401-041 TOW CAP PARTS LIST

QTY	PART NUMBER	DESCRIPTION
1	D3401-1	TOW CAP
4	NAS1330C3KB116	INSERT

RELEASED
05-08-01

w/o 151248

DESIGN		DRAWN BY		DART AEROSPACE USA, INC.	
PH		PH		PORT HADLOCK, WA	
CHECKED		APPROVED		DRAWING NO.	REV. B
				D3401	
DATE		TITLE		SHEET 1 OF 1	
05.06.09		TOW CAP		SCALE	
				1:2	
A		NEW ISSUE			
B		CHAMFER INSIDE, REMOVE RADIUS			

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